



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D3281-3L02**  
**Job Sheet 204255**



**Part No:** D3281-3L02

**Job Qty:** 2 pcs

**Part Name:** Floor Protector, Aft LH (Black)



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 12/5/19

**Job Tracking No:**

**Due Date:** 2/11/20

**Created By:** Marie Lajeunesse

**Type:** Stock

**Description:** SIOP

**Note:** DWG DSI 9504 REV A, D3281 REV F IPP Rev:A 04.07.01 New issue KJ/JLM IPP Rev B 07.08.07  
Thermoform in house DL IPP Rev. C Add Step 105 Dry Material 10/04/21 DL

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation                     | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier    |           | Sign-off    |
|----------|-------------------------------|-------|------------|-------------|--------------|------------|------------------------|-----------|-------------|
|          |                               |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier  | Lead Time |             |
| 110      | Purchasing                    | 2 pcs | 2/11/20    |             | 0.00         | 0.00       | Purchasing - 1         |           | JAN 28 2020 |
|          |                               |       |            |             |              |            | Purchasing - 2         |           |             |
|          |                               |       |            |             |              |            | Purchasing - 3         |           |             |
| 140      | Packaging 2-1 - Receive - B4B | 2 pcs | 2/11/20    |             | 0.00         | 0.00       | Packaging 2 - 1 - B4B  |           | JAN 28 2020 |
|          |                               |       |            |             |              |            | Packaging 2 - 2 - B4B  |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 3 - B4B  |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 5 - B4B  |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 4 - B4B  |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 6 - B4B  |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 7 - B4B  |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 8 - B4B  |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 9 - B4B  |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 10 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 11 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 12 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 13 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 14 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 15 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 16 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 17 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 18 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 19 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 20 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 21 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 22 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 23 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 24 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 25 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 26 - B4B |           |             |
|          |                               |       |            |             |              |            | Packaging 2 - 27 - B4B |           |             |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL : 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No:** S251211



**Part:** D3281-3L02

**Job No:** 204255

**Serial No/Batch:** S251211

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

**Date:** 01/28/20

|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           |                         |                    |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|---------|-----------|-------------------------|--------------------|
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 2 - 28 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 2 - 29 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 2 - 30 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 2 - 31 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 2 - 32 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 2 - 33 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 2 - 34 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 2 - 35 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 2 - 36 - B4B  |                    |
| 150 QC 6                                                                                                                                                                                                                                                                                                                                                                   | 2 pcs | 2/11/20 | 0.00 0.00 | QC 6 - 9                | DAS                |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | QC 6 - 68               | JAN 31 2020 68     |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | QC 6 - 61               | 9-89               |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | QC 6 - 40               |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | QC 6 - 81               |                    |
| 170 Packaging 3-1 - Stock - B4B                                                                                                                                                                                                                                                                                                                                            | 2 pcs | 2/11/20 | 0.00 0.00 | Packaging 3 - 1 - B4B   |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 2 - B4B   | DAS                |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 3 - B4B ✓ | ST 426 80          |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 4 - B4B   | 9-89               |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 5 - B4B   | JAN 31 2020        |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 6 - B4B   |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 7 - B4B   |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 8 - B4B   |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 9 - B4B   |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 10 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 11 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 12 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 13 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 14 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 15 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 16 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 17 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 18 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 19 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 20 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 21 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 22 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 23 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 24 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 25 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 26 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 27 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 28 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 29 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 30 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 31 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 32 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 33 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 34 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 35 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | Packaging 3 - 36 - B4B  |                    |
| 180 QC 21 - SA                                                                                                                                                                                                                                                                                                                                                             | 2 pcs | 2/11/20 | 0.00 0.00 | QC 21 - SA - 21 ✓       | ST 426             |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | QC 21 - SA - 70         | DAS 21 FEB 13 2020 |
|                                                                                                                                                                                                                                                                                                                                                                            |       |         |           | QC 21 - SA - 53         | 9-89               |
| Part Op 110 - (Purchasing) ISSUE P/O: <u>H5045328</u> SUPPLIER: PLASTECB MANUFACTURE D3281-3L02 AS<br>Descriptions: PER DWG C OF C IS REQUIRED<br>140 - (Receive & Inspect for Damage & Mat'l Certs)<br>150 - (QC6- All purchased or subcontracted products)<br>170 - (Identify as per dwg & Stock Location: _____)<br>180 - (QC21- Final Inspection - Work Order Release) |       |         |           |                         |                    |

x2 *llus*

**PO Details**

Canus Plastics Inc (ptf001-vc)



PO No: POHB045328

Line No: 2

**Job BOM**

| Part / Item        | Component Name                  | Quantity      | Operation      | Container |
|--------------------|---------------------------------|---------------|----------------|-----------|
| D3281-3L02P        | Floor Protector, Aft LH (Black) | 2 pcs (1 ea)  | 110-Purchasing | 5251201   |
| MLEXS.093-F6006-02 | GE Plastics Lexan Sheet (Black) | 22 sf (11 ea) | 110-Purchasing | 5152044   |

**Job Allocations**

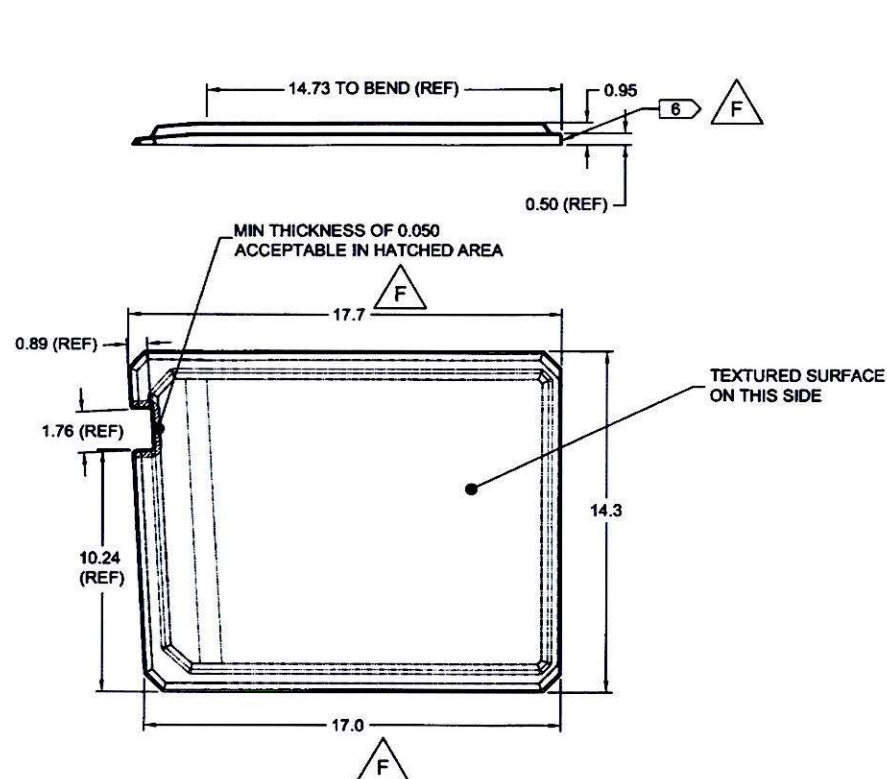
| Operation      | Component Part     | Required | Inventory | Allocated |
|----------------|--------------------|----------|-----------|-----------|
| 110-Purchasing | D3281-3L02P        | 2        | 0         | 0         |
|                | MLEXS.093-F6006-02 | 22       | 416       | 0         |

**Part Specifications**

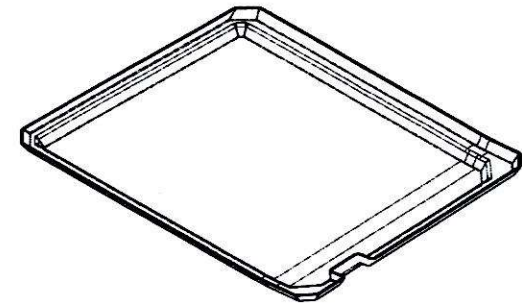
Specifications could not be found.

Plex 1/24/20 11:00 AM dart.lussier.patrick





**D3281-3 FLOOR PROTECTOR**



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 204255 M15  
19-12-05

RELEASE  
2010-11-25

**NOTES:**

- 1) MATERIAL: -3L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)  
-3L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENT WITH DART P/N "D3281-3Lxx" AND B/N PER QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-3L02 = 0.87 lb D3281-3L08 = 1.05 lb
- 8) THERMOFORM WITH MOLD D3281-3T1 PER DART QSI 022; TRIM AS SHOWN  
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED

|                                                                                                                                                                                                                     |                                                                                       |                                        |              |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|----------------------------------------|--------------|
| DESIGN                                                                                                                                                                                                              |  | <b>DART AEROSPACE LTD</b>              |              |
| DRAWN                                                                                                                                                                                                               |  | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED                                                                                                                                                                                                             |  | DRAWING NO.                            | REV. F       |
| MFG. APPR.                                                                                                                                                                                                          |  | D3281                                  | SHEET 3 OF 4 |
| APPROVED                                                                                                                                                                                                            |  | TITLE                                  | SCALE        |
| DE APPR.                                                                                                                                                                                                            |  | FLOOR PROTECTOR                        | NTS          |
| DATE                                                                                                                                                                                                                | 10.09.27                                                                              | COPYRIGHT © 2004 BY DART AEROSPACE LTD |              |
| THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPARISON TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |                                                                                       |                                        |              |

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column; align-items: flex-start;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB045328



**Supplier:** PTF001-VC  
Canus Plastics Inc  
128 Walgreen Road  
Ottawa  
ON  
K0A 1L0 Canada  
Phone: 613-831-4640  
Fax: 613-831-4624

**PO No:** POHB045328  
**PO Date:** 12/5/19  
**Due Date:** 1/27/20  
**Purchase Order**  
**Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

### Items

| Line Item           | Job    | Part        | Drawing     | Supplier Part No | Item No | Description                                                 | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price  |
|---------------------|--------|-------------|-------------|------------------|---------|-------------------------------------------------------------|----------|---------|----------|----------------|-------------------|---------|------------------|-----------------|
| 1                   | 204253 | D3281-1L02P | D3281 Rev.F |                  |         | Floor Protector, Fwd LH Black : Various STC's               | Firmed - |         | 1/27/20  | 4 Ea           | 0 Ea              | 4 Ea    | \$127.50/Ea      | \$510.00        |
|                     |        |             |             |                  |         |                                                             | X4       |         |          | JAN 28 2020    |                   |         |                  | DP              |
| 2                   | 204255 | D3281-3L02P | D3281 Rev.F |                  |         | Floor Protector, Aft LH (Black) : Various STC's receive pcs | Firmed - |         | 1/27/20  | 2 pcs          | 0 pcs             | 2 pcs   | \$107.50/pcs     | \$215.00        |
|                     |        |             |             |                  |         |                                                             | X2       |         |          | JAN 28 2020    |                   |         |                  | DP              |
| 3                   | 204257 | D3281-4L02P | D3281 Rev.F |                  |         | Floor Protector, Aft RH (Black) : Various STC's receive pcs | Firmed - |         | 1/27/20  | 2 pcs          | 0 pcs             | 2 pcs   | \$107.50/pcs     | \$215.00        |
|                     |        |             |             |                  |         |                                                             | X2       |         |          | JAN 28 2020    |                   |         |                  | DP              |
| <b>Grand Total:</b> |        |             |             |                  |         |                                                             |          |         |          |                |                   |         |                  | <b>\$940.00</b> |



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Canada

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# PURCHASE ORDER

## POHB045328



### Order Notes

#### Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 1/27/20 11:09 AM dart.lussier.patrick



**CANUS PLASTICS INC.**

128 WALGREEN ROAD  
OTTAWA, ON K01 1L0  
PH: (613) 831-4640  
[info@canusplastics.com](mailto:info@canusplastics.com)  
[www.canusplastics.com](http://www.canusplastics.com)

**PACKING SLIP**

217754

2 of 2

**BILL TO:**

Dart Aerospace Ltd.  
1270 Aberdeen St.  
Hawkesbury, ON  
K6A 1K7  
Ph. (613) 632-5200

**SHIP TO:**

Dart Aerospace Ltd.  
1270 Aberdeen St.  
Hawkesbury, ON  
K6A 1K7  
Ph. (613) 632-5200

| PO NUMBER            | F.O.B         | SALESPERSON | ORDER DATE               | INVOICE NUMBER |
|----------------------|---------------|-------------|--------------------------|----------------|
| POHB045328           | 128 Walgreen  | Mark Perry  | 12/5/2019                | 215497         |
| SHIP VIA             | PAYMENT TERMS |             | DATE SHIPPED / PICKED UP |                |
| Fedex - Dart Account | Net 30        |             | 01/22/2020               |                |
| ORDERED BY           | PHONE         |             | EMAIL                    |                |
| PATRICK LUSSIER      | 613-632-5200  |             | plussier@dartaero.com    |                |

| PART NUMBER | DESCRIPTION                                        | ORDER QTY | SHIPPED QTY |
|-------------|----------------------------------------------------|-----------|-------------|
| D3281-1L02P | FLOOR PROTECTOR, FWD LH BLACK PER DWG D3281 REV. F | 4         | 4           |
| D3281-3L02P | FLOOR PROTECTOR, AFT LH BLACK PER DWG D3281 REV. F | 2         | 2           |
| D3281-4L02P | FLOOR PROTECTOR, AFT RH BLACK PER DWG D3281 REV. F | 2         | 2           |
|             |                                                    |           |             |
|             |                                                    |           |             |
|             |                                                    |           |             |
|             |                                                    |           |             |
|             |                                                    |           |             |
|             |                                                    |           |             |
|             |                                                    |           |             |

**RECEIVED**

JAN 27 2020

**DART AEROSPACE LTD.**

Date: \_\_\_\_\_ Name of Receiver: \_\_\_\_\_ Signature: \_\_\_\_\_





128 WALGREEN ROAD, OTTAWA, ON K0A 1L0  
PHONE-613-831-4640

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## CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: January 24, 2020

YOUR PURCHASE ORDER: PO HB045328

OUR INVOICE NO: 215497

LINE ITEM # 2

QUANTITY: 2

DESCRIPTION: FLOOR PROTECTOR, AFT LH BLACK D3281-3L02P REV F.

DAS  
68  
9-89

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:

DART QSI 018

PLASTECH PROCESS PR-01-01-D3281-3 REV 1.0 USING DWG D3281 REV F.

Note: USED 0.6875 SHEETS - 22 SF OF LEXAN F6006, BLACK NO. 701, 0.093" THICK (REF DART SPEC MLEXS .093-F6006-02.) BATCH# S152044

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

---

MARK PERRY, M.ENG.  
PRESIDENT

Sheet 1 of 1[illegible]

# SAE AS9102 First Article Inspection Form

## Form 2: Product Accountability – Raw Material, Specifications and Special Process(es), Functional Testing

Sheet 1 of 1

|                                                                |                                                       |                |                                         |                                                         |                                                           |
|----------------------------------------------------------------|-------------------------------------------------------|----------------|-----------------------------------------|---------------------------------------------------------|-----------------------------------------------------------|
| <b>1. Part Number</b><br>D3281-3L02P                           | <b>2 Part Name</b><br>FLOOR PROTECTOR<br>AFT LH BLACK |                | <b>2. Serial Number</b><br>2020-001     |                                                         | <b>4. FAI Report Number</b><br>FAIR-D3281-<br>3L02P REV F |
| <b>5. Material or Process Name</b>                             | <b>6. Specification Number</b>                        | <b>7. Code</b> | <b>8. Special Process Supplier Code</b> | <b>9. Customer Approval Verification</b><br>(Yes/No/NA) | <b>10. Certificate of Conformance number</b>              |
| LEXAN BLACK NO. 701,<br>0.093" THICK SHEET                     | REF. DART SPEC.<br>MLEXS.093-<br>F6006-02             |                | N/A                                     | N/A                                                     | N/A<br>Supplied by Customer_<br>DART                      |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
| <b>11. Functional Test Procedure Number</b>                    | <b>12. Acceptance report number, if applicable</b>    |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
| <b>13. Comments</b>                                            |                                                       |                |                                         |                                                         |                                                           |
|                                                                |                                                       |                |                                         |                                                         |                                                           |
| <b>14. Prepared By</b><br>Mark Perry<br>Plas-Tech Fabrications |                                                       |                | <b>15. Date</b><br>1-24-2020            |                                                         |                                                           |



**SAE AS9102 First Article Inspection Form**

**Form 3: Characteristic Accountability, Verification and Compatibility Evaluation**

Sheet 1 of 3

|                                      |                              |                                     |                                                                                                                    |                                                      |                             |                                   |                                                                 |                                                |
|--------------------------------------|------------------------------|-------------------------------------|--------------------------------------------------------------------------------------------------------------------|------------------------------------------------------|-----------------------------|-----------------------------------|-----------------------------------------------------------------|------------------------------------------------|
| <b>1. Part Number</b><br>D3281-3L02P |                              |                                     |                                                                                                                    | <b>2. Part Name</b><br>FLOOR PROTECTOR, AFT LH BLACK |                             |                                   | <b>3. Serial Number</b><br>2020-001                             | <b>4. FAI Report</b><br>FAIR-D3281-3L02P REV F |
| <b>Characteristic Accountability</b> |                              |                                     |                                                                                                                    | <b>Inspection / Test Results</b>                     |                             |                                   |                                                                 |                                                |
| <b>5. Char No.</b>                   | <b>6. Reference Location</b> | <b>7. Characteristic Designator</b> | <b>8. Requirement</b>                                                                                              | <b>9. Results</b>                                    | <b>10. Designed Tooling</b> | <b>11. Non-Conformance Number</b> | <b>14. Remarks.</b>                                             |                                                |
| 1                                    | 8A-SH3, Eng. Note 1          |                                     | MATERIAL: -1L02 = LEXAN F6006, BLACK NO. 701, 0.093" THICK (MLEXS.093-F6006-02)                                    | CHECKED AS OK                                        |                             |                                   | Material supplied by customer _ Dart<br>Material Batch# S152044 |                                                |
| 2                                    | 8A-SH3, Eng. Note 2          |                                     | FINISH: NONE                                                                                                       | NOTED                                                |                             |                                   |                                                                 |                                                |
| 3                                    | 8A-SH3, Eng. Note 3          |                                     | TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED                                                                | NOTED                                                |                             |                                   |                                                                 |                                                |
| 4                                    | 8A-SH3, Eng. Note 4          |                                     | UNITS: INCHES UNLESS OTHERWISE NOTED                                                                               | NOTED                                                |                             |                                   |                                                                 |                                                |
| 5                                    | 8A-SH3, Eng. Note 5          |                                     | BREAK SHARP EDGES: 0.010 MAX                                                                                       | SCRAPED BOTH EDGES TO 0.010 MAX.                     |                             |                                   |                                                                 |                                                |
| 6                                    | 8A-SH3, Eng. Note 6          |                                     | IDENTIFICATION: IDENTIFY WITH DART P/N "D3281-3L02" AND B/N PER DART QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN. | NOTED                                                |                             |                                   | Final Identification to be completed by Dart per Eng. Note 6.   |                                                |
| 7                                    | 8A-SH3, Eng. Note 7          |                                     | WEIGHT: D3281-1L03 = 0.87 Lbs.                                                                                     | 1 LB                                                 |                             |                                   | PLASTECH WEIGH SCALE IS +/- 1 LB ACCURACY.                      |                                                |

## Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

Sheet 2 of 3

|                                      |                              |                                     |                                                                                                                                 |                                                     |                             |                                     |                                                |
|--------------------------------------|------------------------------|-------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------|-----------------------------|-------------------------------------|------------------------------------------------|
| <b>1. Part Number</b><br>D3281-3L02P |                              |                                     |                                                                                                                                 | <b>2. Part Name</b><br>FLOOR PROTECTOR AFT LH BLACK |                             | <b>3. Serial Number</b><br>2020-001 | <b>4. FAI Report</b><br>FAIR-D3281-3L02P REV F |
| <b>Characteristic Accountability</b> |                              |                                     |                                                                                                                                 | <b>Inspection / Test Results</b>                    |                             |                                     |                                                |
| <b>5. Char No.</b>                   | <b>6. Reference Location</b> | <b>7. Characteristic Designator</b> | <b>8. Requirement</b>                                                                                                           | <b>9. Results</b>                                   | <b>10. Designed Tooling</b> | <b>11. Non-Conformance Number</b>   | <b>14. Remarks.</b>                            |
| 8                                    | 8A-SH3, Eng. Note 8          |                                     | THERMOFORM WITH MOULD D3281-3T1 PER DART QSI 022; TRIM AS SHOWN. MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED | NOTED                                               | MOULD D3281-3T1             |                                     |                                                |
| 9                                    | 6B-SH3                       |                                     | 17.0                                                                                                                            | 17.0                                                |                             |                                     |                                                |
| 10                                   | 7B-SH3                       |                                     | 10.24 (REF)                                                                                                                     | 10.12                                               |                             |                                     |                                                |
| 11                                   | 7C-SH3                       |                                     | 1.76 (REF)                                                                                                                      | 1.76                                                |                             |                                     |                                                |
| 12                                   | 7C-SH3                       |                                     | 0.89 (REF)                                                                                                                      | 0.75                                                |                             |                                     |                                                |
| 13                                   | 6C-SH3                       |                                     | MIN THICKNESS OF 0.050 ACCEPTABLE IN HATCHED AREA                                                                               | 0.076                                               |                             |                                     |                                                |
| 14                                   | 6C-SH3                       |                                     | 17.7                                                                                                                            | 17.65                                               |                             |                                     |                                                |
| 15                                   | 4C-SH3                       |                                     | 14.3                                                                                                                            | 14.24                                               |                             |                                     |                                                |
| 16                                   | 5D-SH3                       |                                     | 14.73 TO BEND (REF)                                                                                                             | 14.75                                               |                             |                                     |                                                |

**Form 3: Characteristic Accountability, Verification and Compatibility Evaluation**

Sheet 3 of 3

|                                                                                                                                                 |                              |                                     |                       |                                                      |                             |                                     |                                                |
|-------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|-------------------------------------|-----------------------|------------------------------------------------------|-----------------------------|-------------------------------------|------------------------------------------------|
| <b>1. Part Number</b><br>D3281-3L02P                                                                                                            |                              |                                     |                       | <b>2. Part Name</b><br>FLOOR PROTECTOR, AFT LH BLACK |                             | <b>3. Serial Number</b><br>2020-001 | <b>4. FAI Report</b><br>FAIR-D3281-3L02P REV F |
| <b>Characteristic Accountability</b>                                                                                                            |                              |                                     |                       | <b>Inspection / Test Results</b>                     |                             |                                     |                                                |
| <b>5. Char No.</b>                                                                                                                              | <b>6. Reference Location</b> | <b>7. Characteristic Designator</b> | <b>8. Requirement</b> | <b>9. Results</b>                                    | <b>10. Designed Tooling</b> | <b>11. Non-Conformance Number</b>   | <b>14. Remarks.</b>                            |
| 17                                                                                                                                              | 4D-SH3                       |                                     | 0.95                  | 0.95                                                 |                             |                                     |                                                |
| 18                                                                                                                                              | 4D-SH3                       |                                     | 0.50 (REF)            | 0.50                                                 |                             |                                     |                                                |
| The signature indicates that all characteristics are accounted for; meet drawing requirements or are properly documented for disposition.       |                              |                                     |                       |                                                      |                             |                                     |                                                |
| <b>12. Prepared By</b> Mark Perry, Plas-Tech Fabrications<br> |                              |                                     |                       |                                                      |                             | <b>13. Date</b><br>1-24-2020        |                                                |